



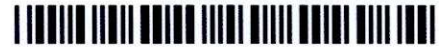
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ST524

Gloss Black

D3910-7
Job Sheet 203505



Part No: D3910-7

Job Qty: 1 pcs

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No: Gloss Black

Due Date: 12/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D3910 REV.E IPP REV:A 14.05.21 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
155	Rework Startup	1	12/5/19	12/5/19	0.00	0.10	Powdercoat - 1		
		pcs					Powdercoat - 2		BEB 19-11-29
							Powdercoat - 3		
							Powdercoat - 4		BL 19-12-6
160	Powdercoat - 1 White GI(A)-B4B	1	12/5/19	12/5/19	0.00	0.01	Powdercoat - 1 - B4B		
		pcs					Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
170	QC 3	1	12/5/19	12/5/19	0.00	0.00	QC 3 - 10		
		pcs					QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
							QC 3 - 61		
							QC 3 - 81		

180 Packaging 3-1 - Stock - B4B	1 pcs	12/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
190 QC 21 - SA	1 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
					DEC 12 2019
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Wasp 6/24

QC 21 - SA - 53

Part Op **155** - Scuff and re powder coat Powder coat white gloss as per QSI005 4.3.5 START TIME: _____ OVEN
Descriptions: TEMPERATURE: _____ FINISH TIME: _____
160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____
FINISH TIME: _____
170 - (QC3- Inspect Part Finish)
180 - (Identify as per dwg & Stock Location: _____)
190 - QC21- Final Inspection - Work Order Release)

M.A. 013207

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3910-7	Crosstube Lug	1 pcs (1 ea)	155-Rework Startup	<i>5178149</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
155-Rework Startup	D3910-7	1	90	0

Part Specifications

Specifications could not be found.

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Container No: S236205



Part: D3910-7

Job No: 203505

Serial No/Batch: S236205

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/19